

Work Order ID 58984

Thursday, May 20, 2010 2:18:26 PM



SHIP ASAP

Page 1

Item ID: DSI 9188-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Saddle, 206

Start Date: 5/20/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 5/21/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: *mf*Date: *10-5-20*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI 9188	Rev A

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

Provide photocopy of DSI 9188 & D206-642 paperwork

0.00

*Pick kit**10-5-20**for CL 10/05/21**Sub 21*

110

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

*Sub 21**40*

120

Identify as per dwg & Stock Location: *20*

0.00



Packaging

Memo

0.00

*Rev B**10-5-21*

Packaging

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Item ID: DSI 9188-011

Accept

Revision ID:

Item Name: Saddle, 206

Start Date: 5/20/2010 Start Qty: 1.00

Required Date: 5/21/2010 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

1005-21
MF
10-5-21

Picklist Print

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Work Order ID: 58984

Parent Item: DSI 9188-011

Parent Item Name: Saddle, 206

Comments: IPP Rev: A ☐ 00.06.05 ☐ New issue ☐ EC/DS



Start Date: 5/20/2010

Required Date: 5/21/2010



Start Qty: 1.00

Required Qty: 1.00



Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
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AN3-41A  Bolt		Purchased		No		110	Each	148.0000	8		10-5-2010	
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Location	Loc Qty	Loc Code
ST354	148	
112431	48	
114382	50	
114522	50	

AN4-6A  Bolt		Purchased		No		110	Each	950.0000	12		10-5-2010	
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Location	Loc Qty	Loc Code
ST356	950	
112933	96	
113149	600	
114523	54	
114615	200	

AN5-10A  Bolt		Purchased		No		110	Each	119.0000	4		10-5-2010	
---	--	-----------	--	----	--	-----	------	----------	---	---	-----------	--

Location	Loc Qty	Loc Code
ST337	119	
114199	100	
114227	19	

AN5-11A  Bolt		Purchased		No		110	Each	55.0000	8		10-5-2010	
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Location	Loc Qty	Loc Code
ST337	55	
112314	55	

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Work Order ID: 58984



Parent Item: DSI 9188-011



Parent Item Name: Saddle, 206

Start Date: 5/20/2010

Required Date: 5/21/2010

Comments: IPP Rev: A ☐ 00.06.05 ☐ New issue ☐ EC/DS

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
AN5-12A Bolt		Purchased	No			110	Each	126.0000	4		10-5-20	SP
<div> <div>Location</div> <div>ST338</div> <div>112314</div> </div> <div> <div>Loc Qty</div> <div>126</div> <div>126</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>												
AN5-13A Bolt		Purchased	No			110	Each	86.0000	4		10-5-20	SP
<div> <div>Location</div> <div>ST338</div> <div>114181</div> <div>114615</div> </div> <div> <div>Loc Qty</div> <div>86</div> <div>36</div> <div>50</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> </div>												
AN960JD10 Washer	NAS114900363J	Purchased	No			110	Each	0.0000	8		M114292	10-5-20 SP
AN960JD416 Washer	NAS11490463J	Purchased	No			110	Each	0.0000	24		M14576	10-5-20 SP
AN960JD516 Washer	NAS114900563V	Purchased	No			110	Each	0.0000	8		M13700	10-5-20 SP

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Parent Item: DSI 9188-011

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Comments: IPP Rev: A ☐ 00.06.05 ☐ New issue ☐ EC/DS

Start Date: 5/20/2010

Required Date: 5/21/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
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D2652		Manufactured	No			110	Each	294.0000	16			
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Bushing



10-5-2010

Location	Loc Qty	Loc Code
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FG	44	
31985	44	
ST021	250	
57712	50	
58176	200	

D2932-1		Manufactured	No			110	Each	9.0000	1			
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Saddle LH Out, 206



10-5-2010

Location	Loc Qty	Loc Code
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ST421	9	
52590	6	
53327	3	

D2933-1		Manufactured	No			110	Each	8.0000	1			
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Saddle LH In, 206



10-5-2010

Location	Loc Qty	Loc Code
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ST421	8	
52591	5	
53328	3	

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Work Order ID: 58984

Parent Item: DSI 9188-011

Parent Item Name: Saddle, 206









Comments: IPP Rev: A 00.06.05 New issue EC/DS

Start Date: 5/20/2010

Required Date: 5/21/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D2934  Saddle Spacer		Manufactured	No			110	Each	24.0000	.2		10-5-2008	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				
				FG		6						
				31929		6						
				ST031		18						
				50376		18						
D2935  Saddle Spacer		Manufactured	No			110	Each	33.0000	2		10-5-20	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				
				ST031		33						
				50211		33						
D2938-1  Saddle LH Out, 206		Manufactured	No			110	Each	6.0000	1		10-5-2008	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				
				ST421		6						
				53331		3						
				56577		3						
D2939-1  Saddle LH In, 206		Manufactured	No			110	Each	3.0000	1		B59610 10-5-21	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				
				ST421		3						
				53333		3						

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Parent Item: DSI 9188-011



Parent Item Name: Saddle, 206

Start Date: 5/20/2010

Required Date: 5/21/2010

Comments: IPP Rev: A ☐ 00.06.05 ☐ New issue ☐ EC/DS

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
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MS21042L3		Purchased	No			110	Each	1,848.000	8			
Nut												

Location	Loc Qty	Loc Code
ST300	1848	
113537	20	
113644	328	
114523	1000	
114718	500	

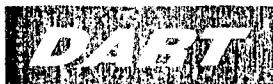
10-8-20

MS21042L4		Purchased	No			110	Each	2,705.000	12			
Nut												

Location	Loc Qty	Loc Code
ST139	2	
111827	2	
ST300	2703	
113422	80	
114523	1615	
114718	1000	
9063	8	

10-5-20

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DESIGN <i>[Signature]</i>	DRAWN BY <i>RF</i>	DART AEROSPACE USA, INC. BELLEVUE, WA.	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSI 9188	REV. A SHEET 1 OF 1
DATE 00.05.17		TITLE SADDLE KIT	SCALE NTS
A	00.05.17	NEW ISSUE	

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION DRAWING D206-642 REV. A-G

REF. US FAA STC: SA00475SE

CANADIAN STC: SH98-4

REFERENCE ONLY

THE PURPOSE OF THIS SERVICE INSTRUCTION IS TO OUTLINE THE SADDLE KITS REQUIRED TO CHANGE FROM D2661/ D2662/ D2663/ D2664 SADDLES (D206-642 REV. A-F) TO D2932/ D2933/ D2938/ D2939 SADDLES (D206-642 REV. G). D206-642-311/ -411 REQUIRE DSI 9188-011 AND D206-642-312/412 REQUIRE DSI 9188-012. INSTALL D2932/ D2933/ D2938/ D2939 SADDLES PER D206-642 REV. G

Qty -011	Qty -012	Part Number	Description
X		DSI 9188-011	SADDLE KIT
	X	DSI 9188-012	SADDLE KIT
13	16	D2652	BUSHING
1		D2932-1	SADDLE, FWD OUT, LH
	1	D2932-2	SADDLE, FWD OUT, RH
1		D2933-1	SADDLE, FWD IN, LH
	1	D2933-2	SADDLE, FWD IN, RH
2	2	D2934	SADDLE SPACER
2	2	D2935	SADDLE SPACER
1		D2938-1	SADDLE, AFT OUT, LH
	1	D2938-2	SADDLE, AFT OUT, RH
1		D2939-1	SADDLE, AFT IN, LH
	1	D2939-2	SADDLE, AFT IN, RH
8	8	AN3-41A	BOLT
12	12	AN4-6A	BOLT
4	4	AN5-10A	BOLT
8	8	AN5-11A	BOLT
4	4	AN5-12A	BOLT
4	4	AN5-13A	BOLT
8	8	AN960JD10	WASHER
24	24	AN960JD416	WASHER
8	8	AN960JD516	WASHER
8	8	MS21042-3	NUT (OR MS21042L3)
12	12	MS21042-4	NUT (OR MS21042L4)

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries